

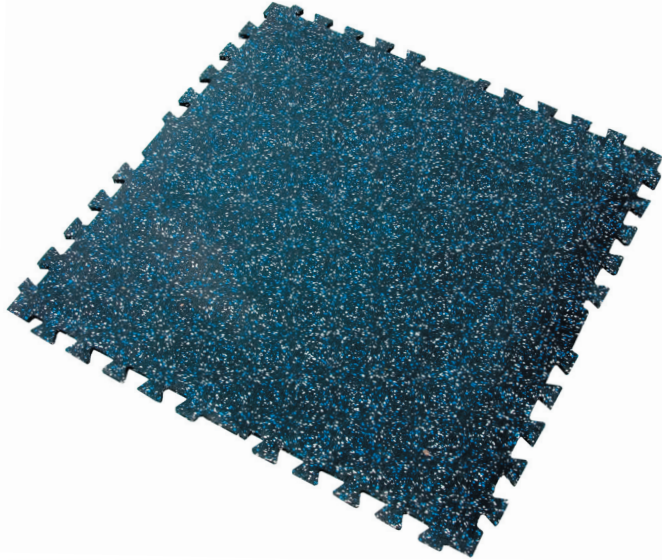


INSTALLATION

Instructions

for

RB Zip-Tile™



UPON DELIVERY OF PRODUCT

1. **VERIFY** packing slip matches with product and order.
2. **INSPECT** delivered product thoroughly. Report any discrepancies of original order, product defects, etc. No reimbursement/warranty claim will be given for labor on material installed with visual defects. Any defects – size, color, or otherwise – must be reported to the place of purchase prior to installation.
3. **STORE** product and adhesives in clean, dry, environment with temperatures between 70° and 95° F. (21° - 35°C)
4. **READ** these installation instructions, warranty and other disclaimers carefully and completely before beginning any installations.

Warning:

DO NOT use recycled rubber products in conjunction with any petroleum based products. This includes solvents, adhesives or sealants. All substrates (especially new concrete) must be fully cured for 45 to 60 days prior to installing rubber products.

INTRODUCTORY NOTE: This installation guide is intended to provide the necessary information for the proper installation of *RB Zip - Tile*. These instructions are believed to be based on accepted industry standards and are provided for informational use only. **RB RUBBER PRODUCTS, INC . DOES NOT WARRANT ANY INSTALLATION PERFORMED PURSUANT TO THESE INSTRUCTIONS OR OTHERWISE AND SPECIFICALLY DISCLAIMS LIABILITY FOR ANY DIRECT OR INDIRECT PERSONAL INJURY, PROPERTY DAMAGE OR OTHER COSTS OR LOSSES RESULTING FROM INSTALLATION.** *RB Rubber Products, Inc. recycled rubber product* should be installed by qualified and experienced personnel.

RB Rubber Products, Inc.

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RECOMMENDED TOOLS

Measuring Tape or Ruler
Metal Straight Edge
Non-Retractable Utility Knife w/ Extra Blades
White Marker or Chalk
Chalkline
2x4 Wood Block
Cellophane, Masking or Packaging Tape
Mallet



PREPARATION

Product

RB Zip - Tile must reach ambient room temperature to ensure a secure, tight installation with minimal size fluctuation. Each piece should be allowed to set for a full 24 hours prior to beginning installation. This allows the product to size-stabilize at the typical room temperature. Inspect the product prior to installation for measurable defects or variations.

Sub-Floor

For best installation, any sub-floor should be reasonably flat and free of holes or variances of more than 1/8" (3.17mm).

1. All sub-floors should be structurally sound and fully cured for 45 to 60 days. Test floor for vapor drive in accordance with anhydrous calcium chloride test. Vapor drive should not exceed the industry standard of <3.0 lbs. per 1,000 square feet (1.36kg/100sq m) in 24 hours.
2. Repair concrete and install joint sealants and fillers as necessary.
3. Mechanical surface profiling is the preferred floor preparation method. It is the only acceptable preparation method where warranties are issued. Acid etching is not recommended. Mechanically profile the floor to medium-grit sandpaper texture. Remove curing and parting compounds and other surface hardeners and floor coatings in accordance with the manufacturer's instructions.

A. Concrete

New concrete must be allowed to cure thoroughly prior to installation (45 to 60 days). If sealants is used, **DO NOT USE ONE WITH PETROLEUM BASE**. Old concrete must be repaired and have joint sealants and fillers installed as necessary. All cracks or flaws should be filled in or repaired prior to covering with rubber products. Use patching materials as appropriate.

Surface must be thoroughly cleaned of dirt, dust, grease, or other foreign matter by shot blasting or other mechanical means with a commercial degreaser and allowed to dry completely before beginning installation.

B. Wood Base

Wood surfaces should be completely cleaned of dirt, dust, grease or other foreign matter and be completely dry prior to installation. Trapped moisture may rot the wood. Nails or other protrusions should be pounded down or removed, holes repaired, and surface variances repaired within the 1/8" (3.17mm) acceptable variance level.

C. Asphalt

Asphalt requires the same preparation as concrete.

D. Over Rock Base

Begin preparing the surface 2-3" (50-76mm) below the level of the finished floor. Fill prepared area with 3/4" (19mm) minus crushed gravel, decomposed granite or limestone product. Tamp fill down to 2-3" (50-76mm) thickness, so that it is near level with the area of installation, minus the thickness of the rubber surfacing.

CLEANING

Indoors: Sweep, sponge mop or vacuum rubber flooring for everyday maintenance. Outdoors: Use of a water hose, leaf blower or broom is usually sufficient.

Use the Neutral pH Cleaner & Degreaser with a sponge mop and water for more extensive cleaning.

Please ask your sales representative for recommended cleaning agents.

DO NOT USE Petroleum Based Products To Clean Rubber

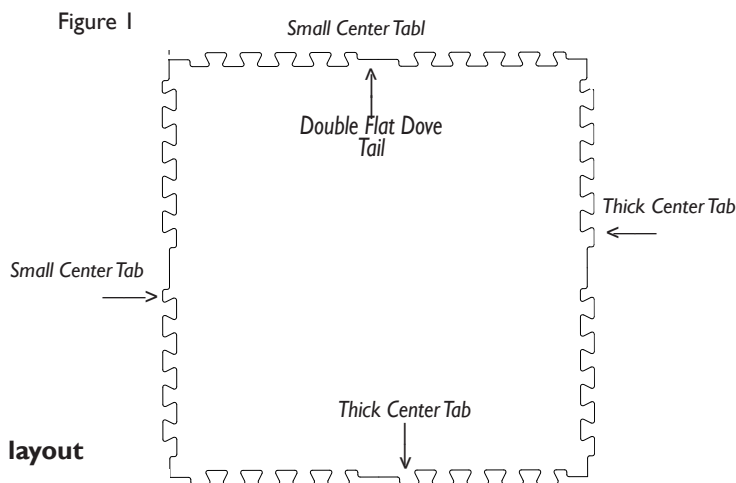


INSTALLATION

RB Zip - Tiles do not require any specialty tools or flooring experience to install, however it is very important to understand that the tiles are designed to fit together only in certain ways. (They cannot be assembled randomly) First note that there is an intended top and an intended bottom. This is because the fingers of the dovetail design will tend to lift on one side and lay flat on the other.

Step One - Identify the Intended Top from the Bottom

Holding the tile in front of you, note that in the center of each of the four sides is a flat double dovetail. On two of the sides, the tab extending out from this flat double dovetail are thin and the tabs on the sides are thick. The orientation of these four tabs is important. (see figure 1) First flip the tile from front to back so that when you look at the double flat Dove Tail on the top the tab is extended on the left. Then rotate the tile until the two small center tabs are at twelve o'clock and nine o'clock (see figure 1). Repeat this process with each tile so that the orientation of these center tabs is the same for all tiles.



Step Two - Decide your intended layout

RB Zip - Tiles may be laid in straight rows and columns or in a brick pattern offsetting either the rows or the columns by 50%. Since the seams do not ordinarily show, it is unlikely that after the tiles are installed that you will be able to detect which pattern was chosen. There is some locking benefit to the offset brick pattern.

Step Three - Snap Center Lines

Begin by measuring the length and width of the room. Divide the distances as measured in inches by the width of the tile (28.5" or 22.5" measured from the inside tab on one side to the outside tab on the opposite side). This will result in the number of full tiles plus a partial tile. Snap a center line for the width of the room such that the partial tile on either side of the room is no less than 6" wide. Repeat this for the length of the room.

Step Four - Lay Tiles

Place the first tile at the center of the room where the two lines you snapped in Step Three intersect. Place the tile such that the inside of the dovetail is aligned to both the width and length line. **Refer to Step One for proper tile orientation.** Place the second tile on the opposite side of one of the lines. Position the tile such that the pattern of the two small center tabs (two large and two small) are in the same relative positions as the first tile. Align the dovetail patterns and press together with your thumbs. Complete the process by hitting the seam area with a rubber mallet. The third tile may be positioned either with the inside of the dovetail aligned to the other line aligning with one of the tiles, or such that 1/2 of the tile locks with the first tile and 1/2 locks with the second tile. Remember that with every tile you must repeat the relative position of the center tabs (two large and two small). Continue laying tiles in all directions until there is not enough room to lay any more full tiles within the space to be filled. There should be a space of at least 6" on all four sides of the room.

Step Five - Trim to Fit Room

Beginning in one corner, first measure from the wall to the inside dovetail pattern at each end of the tile. Then measure from the corner of the wall to the center of the edge of the tile. Position the tile such that the corresponding edge will align to the edge to be fitted and trim to fit the space from the corner to the center of the tile and to the wall or edge. Maintain a 1/4" gap between the edge piece and the wall to allow for expansion. Save the remaining piece to fit to the opposite wall. Continue around the room, measuring and fitting each piece and allowing for a 1/4" gap for expansion. Finish with molding or 1/2" quarter round molding.



PRODUCT WARRANTY

- 1.0 RB Rubber Products, Inc. rolled rubber products are guaranteed to be free of manufacturing defects in material and workmanship for two years.

Should defects in material or workmanship be found, it is the owner's responsibility to contact through the point of purchase or directly, within the allotted warranty period to resolve the situation. This warranty does not cover dissatisfaction or problems due to:

- a) improper installations and/or improper maintenance;
- b) fading due to sunlight;
- c) shading (color variation) of individual pieces due to natural rubber variations;
- d) use of harsh and acidic chemicals, acidic foods and abrasive chemicals;
- e) water spotting, harsh chemicals, petroleum adhesives or floor sealants or abuse;
- f) color variation between samples and/or printed illustrations and actual product;
- g) wear or product degradation expected from the use or environment of installation.

- 1.1 The warranty is limited to the repair or replacement of products of RB Rubber Products, Inc. which are shown to be defective. The owner/end-user agrees not to advance any claim for any other measure of damage or loss. RB Rubber Products, Inc. shall not be liable for installation, disassembly, removal, disposal, return shipping, or other similar costs.
- 1.2 The warranty does not cover damage to the materials or installation during or after delivery due to: (a) exposure to chlorine, solvents, acids, or other harmful chemicals; (b) acts of negligence, misuse, or willful or accidental external influences including, but not limited to, vandalism, riot, or acts of war. Outdoor exposure, abrasions, and ultra-violet rays may cause normal change in the surface color, which is not covered as a defect under this warranty.
- 1.3 RB Rubber Products, Inc. shall not be liable for any damage, loss or claim whatsoever unless:
- 1.3.1 The manufacturer is notified in writing within fifteen (15) days of any occurrence which might give rise to a claim;
 - 1.3.2 The owner/end-user has obtained written authorization from RB Rubber Products, Inc. prior to making any repairs or alterations on or through the surface which may affect the integrity of the materials;
 - 1.3.3 RB Rubber Products, Inc. is first permitted to inspect the allegedly defective product or cause of the alleged loss, damage or claim;
 - 1.3.4 The material is installed according to the written instructions provided by RB Rubber Products, Inc. and used only as intended by RB Rubber Products, Inc.
- 1.4 If, after inspection, RB Rubber Products, Inc. determines that there has been a material defect in the product within the two-year period described in Paragraph 1.0, the liability of RB Rubber Products, Inc. and the remedy of the owner/end-user shall be limited, at the sole option of RB Rubber Products, Inc., to either: (a) delivery of repair or replacement material for the impacted area, or (b) credit to be applied towards the purchase of new material. The value of either remedy shall be pro-rated upon the remaining months of unexpired warranty as determined by the manufacturer. The maximum pro-rated value of either remedy shall in no case exceed the original purchase price.

Limitation of Warranty:

1. THERE IS NO WARRANTY OF MERCHANTABILITY OR FITNESS FOR A PARTICULAR PURPOSE, NOR ANY OTHER WARRANTIES WHICH EXTEND BEYOND THE DESCRIPTION ON THE FACE HEREOF.
2. RB Rubber Products, Inc. SHALL NOT BE LIABLE FOR ANY INCIDENTAL, CONSEQUENTIAL OR OTHER DAMAGES.
3. THE REMEDIES STATED HEREIN ARE THE SOLE AND EXCLUSIVE REMEDIES FOR ANY CLAIM OR DAMAGES.
4. NO AGENT OR REPRESENTATIVE OF RB RUBBER PRODUCTS, INC. HAS ANY EXPRESS OR IMPLIED AUTHORITY TO MAKE ANY REPRESENTATION, PROMISE OR GUARANTEE NOT STATED HEREIN.

Disclaimer:

• Recycled rubber, as with any recycled product, can vary. Tolerances in thickness and width have been made as stringent as is possible, but some variance is to be expected. Rubber's nature is to expand and contract with changes in temperature and humidity.

• These instructions have been prepared to assist purchasers of RB Rubber recycled rubber products in the recommended installation procedure. The installation guidelines represent a typical installation work procedure and the information contained herein is believed to be reliable. However, every site is different and RB Rubber Products, Inc. does not claim to have covered all possible installation circumstances in these instructions. Please contact a qualified and experienced flooring professional to assist with any particular installation procedure.

• Recycled rubber products are not to be used in any manner or for any purpose not expressly identified by RB Rubber Products, Inc.

CUTTING TIPS

Tips on cutting sheet rubber follows. This procedure works best when using a non-retractable utility knife. When using a utility knife, be sure to keep the blades sharp to aid in the cut, and help reduce the possibility of injury due to dull blades.

1. Mark the mats you will need to cut with chalk or a chalk line.
2. Put your straight edge on the corresponding marks you have placed on the mats.
3. Holding the straight edge firmly in place, score the mats two or three times**
4. Grab the mat close to the score line, lift and bend the mat toward you. The score line will "break open".
5. Make several more passes with the knife, working down the established cut, until the cut is complete.

**This process may be made easier by cutting the mat on a raised surface such as the 2x4 wood block used during installation. Gravity will depress the cut

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